

# CATSKILL

C R A F T S M E N , I N C .

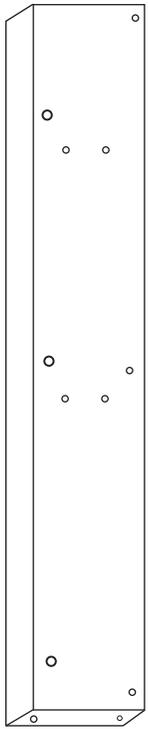
## **Assembly Instructions** **Model 57253** *Kitchen Cube*



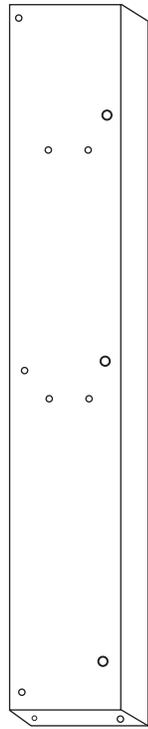
### **GENERAL:**

1. You have purchased model 57253.
2. Should you need assistance or need to replace a damaged or missing part simply give us a call M-F at 607-652-7321 from 7:30 am - 4:30 pm EST and we'll send you the prepaid part via UPS usually that same day! You may also email us [info@catskillcraftsmen.com](mailto:info@catskillcraftsmen.com).
3. Read the assembly instructions and the enclosed brochure before beginning assembly. Assembly is easy if you read and follow the instructions step by step. See our website for assembly tips and videos.
4. Tools needed: Medium Phillips screwdriver or power screwdriver and a hammer.

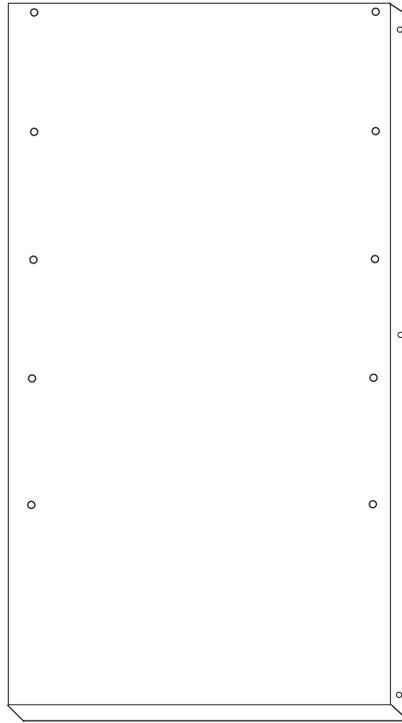
# Cabinet Parts 57253



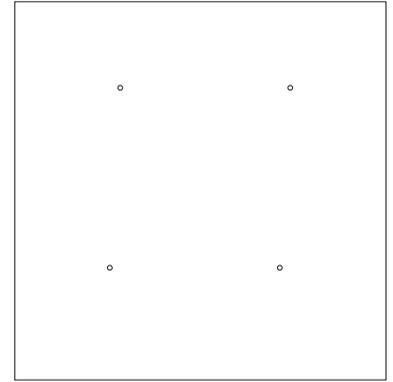
Left Leg (2)  
P/N: LEG 57253L



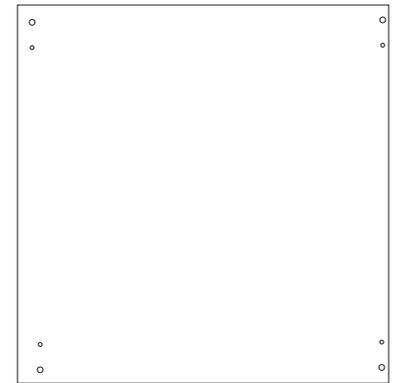
Right Leg (2)  
P/N: LEG 57253R



Side Panel (2)  
P/N: SP-57253



Cart Top (1)  
P/N: TT-57253



Cart Bottom (1)  
P/N: BOT-57253



Side Shelves (4)  
P/N: SS 57253



Center Shelf (2)  
P/N: CS-57253

# Hardware 57253

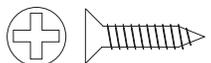


(Shelf Pin)

1" Long 3/16" DIA. Steel Pin (24)

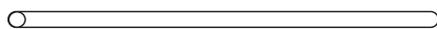


1 1/2" Phillips Flat Head #8 Screw (16)

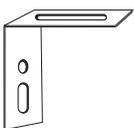


(Used for "L" Brackets)

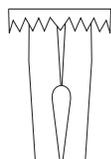
5/8" Phillips Flat Head #7 Screw (8)



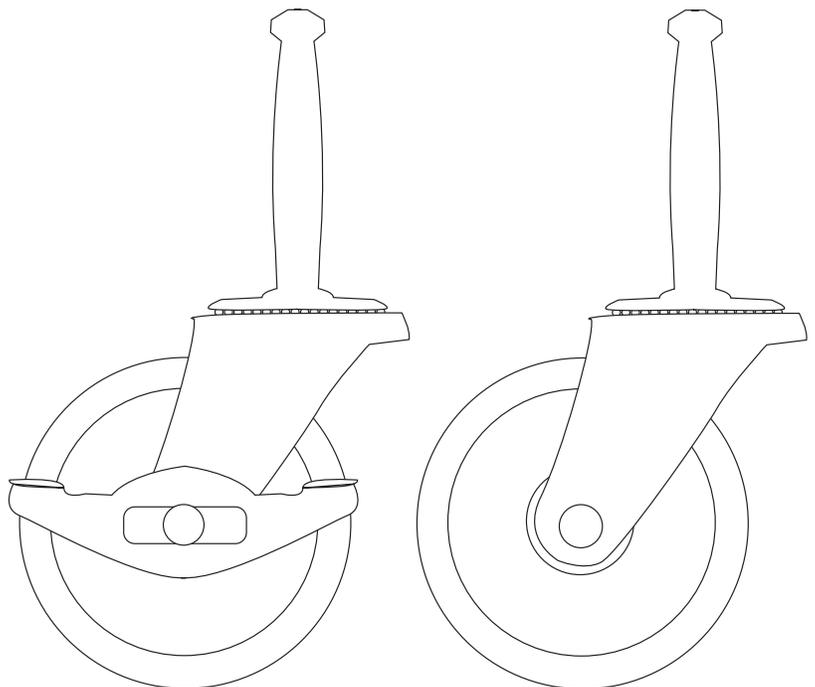
Retaining Rods (6)



"L" Bracket (4)

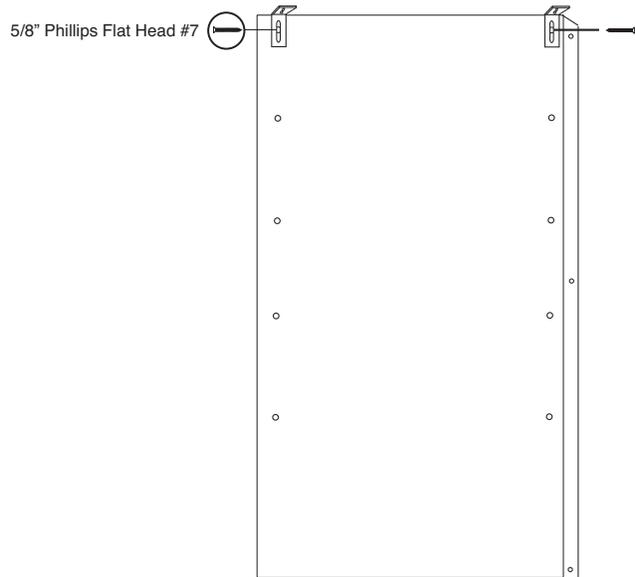


Caster Socket (4)



## STEP 1

A. Attach the 4 “L” Brackets to both of the side panels with four 5/8” Phillips Flat Head #7 Screws as illustrated. Use the slot in the “L” Brackets not the side with the hole and slot. The top of the L-Bracket should be even with the top of the side panel.



## STEP 2

A. There are two separate racks. Each rack has a left and a right leg, a side panel and 3 retaining rods. Identify the parts from the parts illustrations.

B. Take one right leg and attach it to a side panel with three 1 1/2” Phillips Flat Head #8 screws. Also note that the smooth side of the back panel faces out and the reverse side of the side panel has the top set of holes near the top of the panel. Study the illustrations to make sure all parts are in the proper alignment.

C. Insert 3 metal retaining rods into the 3 holes on the inside of the right side rack, then take a left leg, align retaining rods and secure side with three 1 1/2” Phillips Flat Head #8 screws.

D. Illustration 2A shows an assembled side rack. Repeat with other rack.

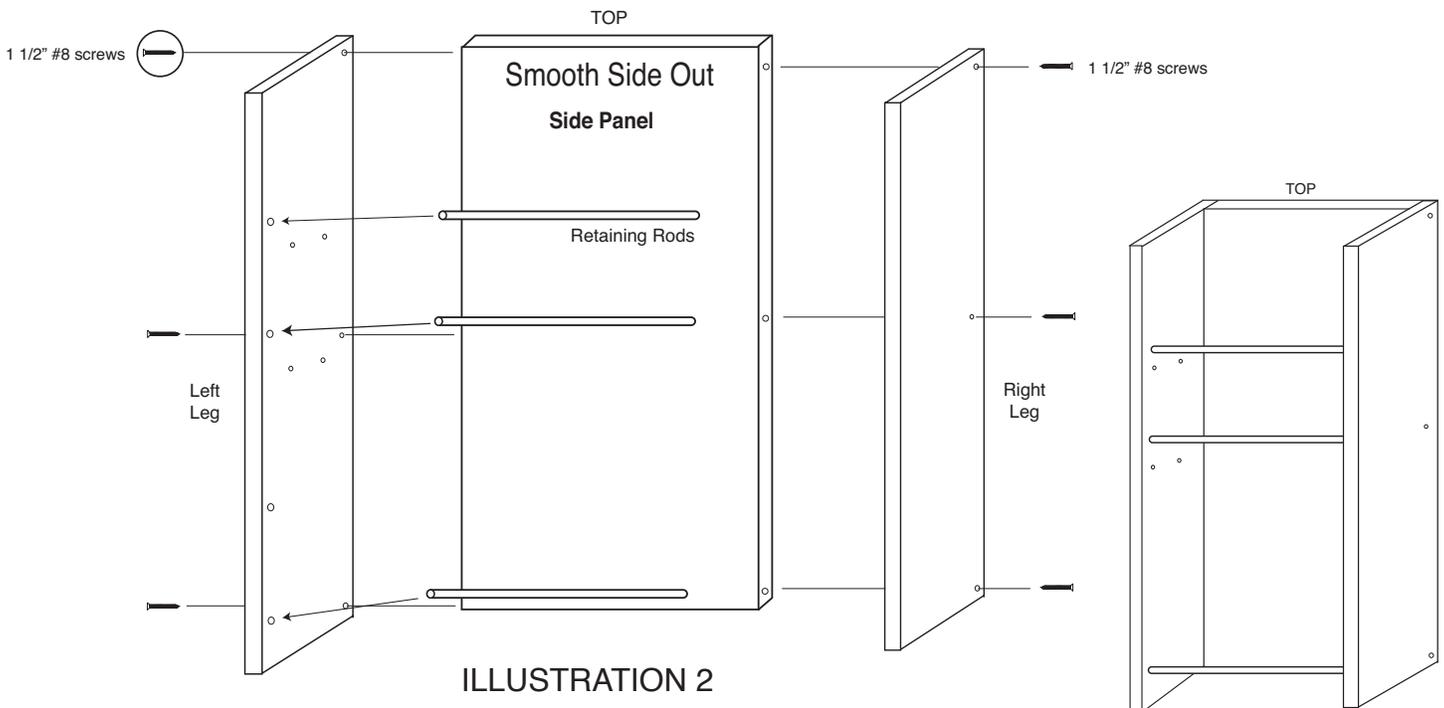


ILLUSTRATION 2

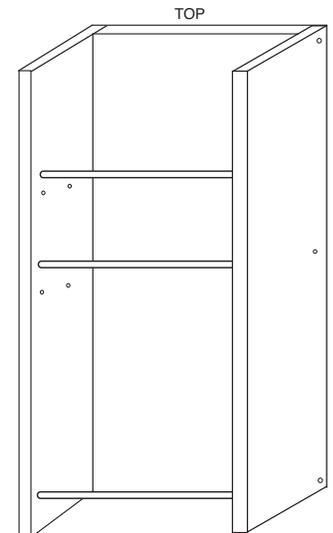
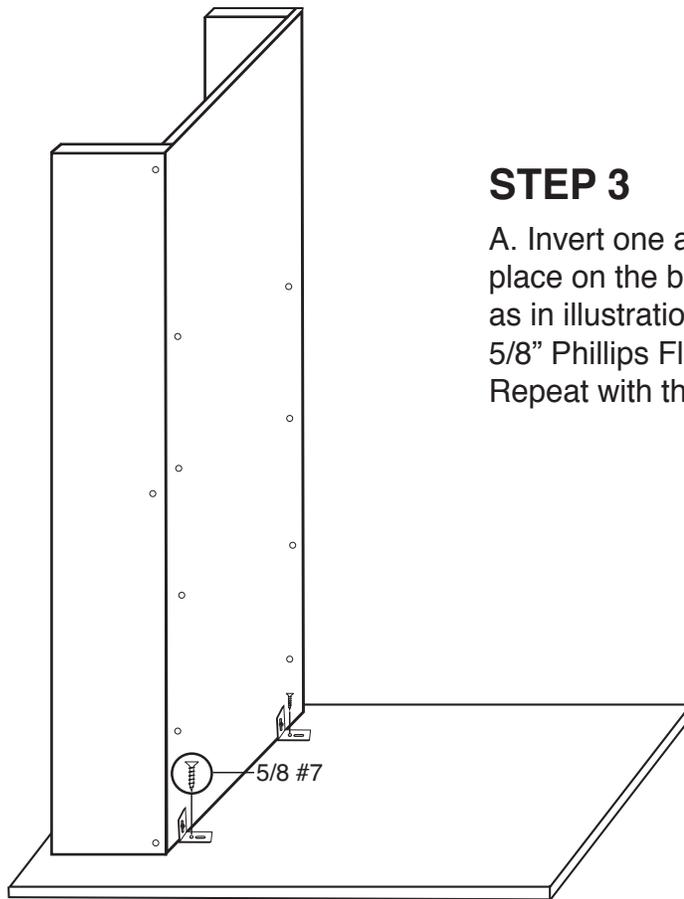


ILLUSTRATION 2A

## RACK BOTTOM



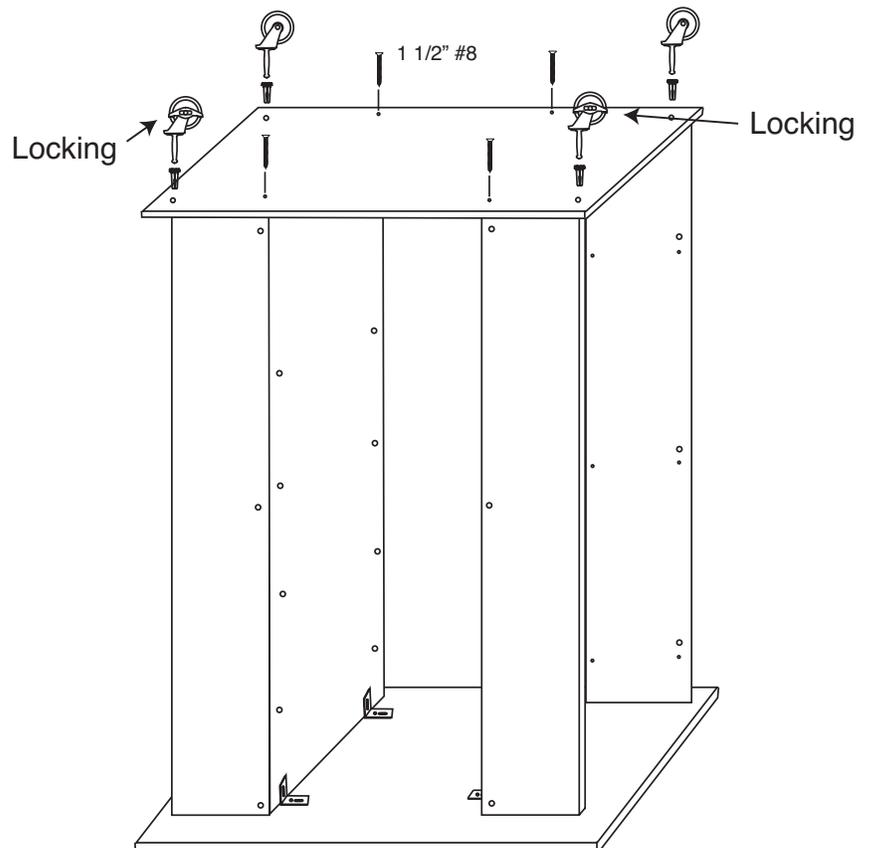
### STEP 3

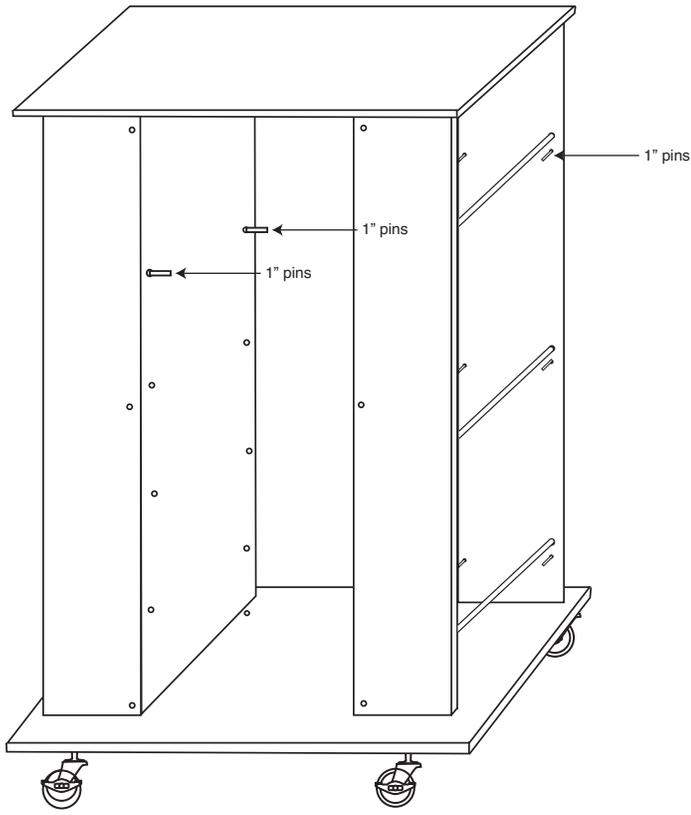
A. Invert one assembled rack and place on the bottom of the cart top as in illustration and secure with two 5/8" Phillips Flat Head #7 Screws. Repeat with the other rack.

### STEP 4

With the cart still inverted attach the cart bottom to the bottom ends of the legs with four 1 1/2" Phillips Flat Head #8 Screws. Next, tap in caster sockets through the holes in cart bottom into the holes in the bottom ends of the rack sides until the teeth of the socket just bite into the wood **CAUTION!** Do not pound stems flat or casters will not enter socket hole. Next, tap in casters with a hammer by hitting straight down on fixed solid metal part of caster until seated.

Note: Position the two locking casters as illustrated.



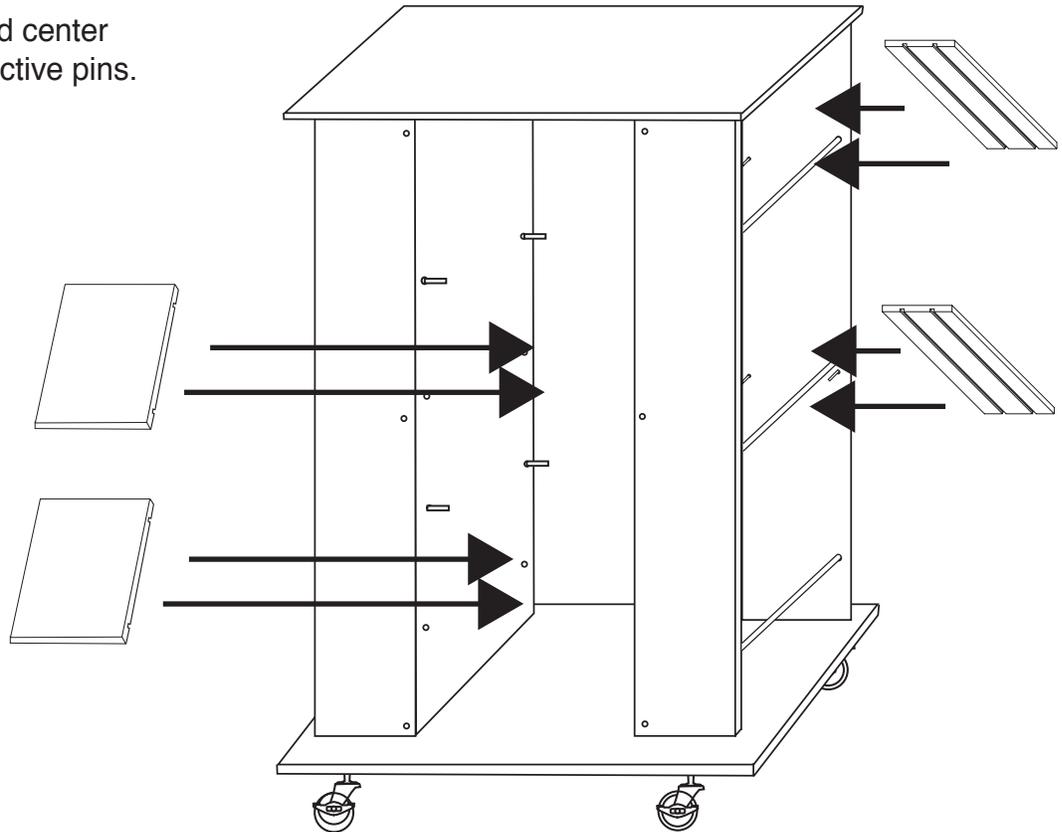


## STEP 5

Upright unit. Tap/insert 1" pins into holes on the inside of legs (4 per shelf) to hold the side shelves. Next, determine where you want the two center shelves, as these have four sets of holes for flexibility. Tap two 1" pins into the pairs of holes on the interior faces of the rack backs (4 per side).

## STEP 6

Place side shelves and center shelves on their respective pins.





For continued beauty and long life of your Catskill Craftsmen cart, we recommend Catskill Craftsmen's Butcher Block Oil.

Our Butcher Block Oil is available directly from Catskill Craftsmen's factory. For one eight ounce (8 fl. oz.) bottle, which is sufficient for two applications, simply send \$6.95 along with the completed coupon to the address below. Visit us online at [www.catskillcraftsmen.com](http://www.catskillcraftsmen.com) to browse our assortment of butcher block care products. Visa and Mastercard are accepted online.



Catskill Craftsmen, Inc.  
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